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PHILADELPHIA RESINS CORP.

9402 2
Vol 22

September 10, 1986

Philadelphia Resins Corporation
P.O. Box 454, 130 Commerce Dr.
Montgomery, P.A.
18936

Attention: Mr. J. Murray Wilson

Dear Sir:

Re: PR 610 CHOCKFAST ORANGE

We thank you for your letters dated Sept. 4, 1986 and June 19, 1986, together with chart I PRC 5.5.86 and Lloyds letter of acceptance.

Further information was obtained during the telephone conversation Mirza/Murry Wilson on August 19, 1986, as follows:

1. The temperatures on the graph relate to the adjacent surface temperatures;
2. The temperatures of the resin are continuously monitored during the pouring operation to record exotherm temperatures;
3. The exotherm temperature condition mentioned in the Lloyd's letter of acceptance of 10th June 1986, was aimed at obtaining an efficient end result of the compound;
4. The increased loading on the bolt does not produce a significant creep effect on the chocks;

After carefully re-considering the above, we are revising our previous acceptance, dated August 19, 1986, in order to accommodate a range of parameters shown on chart I, PRC 5.5.86. provided that:

- 1 - The continuous operating temperature in service does not exceed 80°C
- 2 - The total loading does not exceed 4414kpa(45kp/cm²)

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- 3 - Loading₂ due to deadweight alone not to exceed 689 kpa
(7kg/cm²)
- 4 - The installation shall be carried out in accordance with the
recommendations of the Philadelphia Resins Corporation and to
the satisfaction of the Marine Surveyor of this Service.

Please disregard our letter dated August 19, 1986.

Yours truly,

A handwritten signature in black ink, appearing to read "T.G.W. Brown", with a long, sweeping underline that extends to the right.

(FOI)

T.G.W. BROWN
Chief, Design & Construction,
Ship Safety Branch,
Canadian Coast Guard.